



# THD Head Box Installation Instructions

## **To Mount a UniValve, BiValve-30 or Flexi-50 into our Head Box:**

1. Unplug amplifier from wall and wait 5 minutes for filter capacitors to fully discharge through their bleeder resistors.
2. With the cage on, turn the amplifier upside-down and remove the bottom panel by unscrewing the 6 Phillips head screws along the edges of the bottom panel. Do not remove the screws holding the rubber feet on.
3. Turn the amplifier right side up again, and remove the cage, using the 4 thumbscrews on the ends of the chassis.
4. Place the chassis inside the head box and center it on the 4 screw holes on the bottom of the box.
5. Using the supplied 1" long ¼-20 Phillips head screws, place the supplied washers onto the screws and, one at a time, screw the screw and washer assemblies into the threaded inserts in the chassis through the holes in the bottom of the head box. When all 4 are finger tight, turn the amp onto its face and tighten all 4 screws with a #3 Phillips screwdriver hand tight.
6. You're done. Go to play your amp.

## Warnings:

1. Never work on the amplifier while it is plugged into the wall.
2. Only use the supplied screws and washers. Longer screws will potentially short out internal components in the amplifier and damage the amp.